



BK ENTERPRISE



BRIM TOOLS

Quality is our business

PRODUCT CATALOGUE

All Type of VMC & CNC Tools

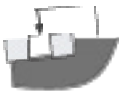
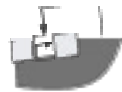
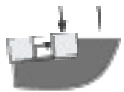


CERTIFIED COMPANY ISO 9001:2015

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External Tool holder Identification System

B C L N R 25 25 M 12
1 2 3 4 5 6 7 8 9

1 Clamping System		
		
B Top Clamping type	M Composite type	D Pull Pressing type
		
P Lever type	S Screw type	W Side Push type

9 Length of cutting edge			
C 	D 	R 	W 
S 	T 	V 	

3 Type and approach angle				
A 	B 	C 	D 	E 
F 	G 	H 	J 	K 
L 	M 	N 	Q 	R 
S 	T 	U 	V 	W 
X 	Y 			

2 Insert Shape	
C 	T 
D 	V 
R 	W 
S 	

4 Insert Clearance angle	
B 	5°
C 	7°
D 	15°
E 	20°
N 	0°
P 	11°

5 Cutting direction
R 
L 
N 

6 Nose height

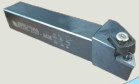


8 Tool holder length	
Code	Length
E	70
F	80
H	100
K	125
M	150
P	170
Q	180
R	200
S	250
T	300

EXTERNAL TURNING HOLDERS

TNMG INSERTS

BTJNR/L 2020 K16
BTJNR/L 2525 M16
BTQNR/L 2020 K16
BTQNR/L 2525 M16
BTENN 2020 K16
BTENN 2525 M16



CNMG INSERTS

BCLNR/L 2020 K16
BCLNR/L 2525 M16
BCKNR/L 2020 K16
BCKNR/L 2525 M16



CCMT INSERTS

SCLCR/L 1616 H06
SCLCR/L 2020 K06, 09
SCLCR/L 2525 M06, 09
SCKCR/L 2020 K06, 09
SCKCR/L 2525 M06, 09



VNMG INSERTS

SVJNR/L 2020 K12
SVJNR/L 2525 M12
SVQNR/L 2020 K12
SVQNR/L 2525 M12
SVVNN 2020 K12
SVVNN 2525 M12



DNMG INSERTS

SDJNR/L 2020 K15
SDJNR/L 2525 M15
SDPNN 2020 K15
SDPNN 2525 M15



WNMG INSERTS

BWLNR/L 2020 K06
BWLNR/L 2525 M06
BWLNR/L 2020 K08
BWLNR/L 2525 M08



VBMT INSERTS

SVJBR/L 2020 K11, 16
SVJBR/L 2525 M11, 16
SVQBR/L 2020 K11, 16
SVQBR/L 2525 M11, 16
SVVBN 2020 K11, 16
SVVBN 2525 M11, 16



RCMT INSERTS

SRDCR/L 2020 K10, 12
SRDCR/L 2525 M10, 12
SRDCN 2020 K10, 12
SRDCN 2525 M10, M12



VNMG INSERTS

BVJNR/L 2020 K16
BVJNR/L 2525 M16
BVQNR/L 2020 K16
BVQNR/L 2525 M16
BVVNN 2020 K16
BVVNN 2525 M16



VCMT & DCMT INSERTS

SVJCR/L 2020 K11, 16
SVJCR/L 2525 M11, 16
SVQCR/L 2020 K11, 16
SVQCR/L 2525 M11, 16
SDJCR/L 2020 K07, 11
SDJCR/L 2525 M11



PARTING & GROOVING TOOL HOLDER

TEAGUTEC INSERTS

TTER/L 1616 2,3,4MM
TTER/L 2020 2,3,4,5MM
TTER/L 2525 2,3,4,5MM
TTER/L 2525 6,8MM
TTER/L 3232 2,3,4MM
TGEUR/L 2525 2,3,4MM.



KOLOY INSERT

MGEHR/L 2020 2,3,4,5MM
MGEHR/L 2525 2,3,4,5MM
STVR/L 2020 2,3,4MM
STVR/L 2,3,4,5MM



FACE GROOVING

TTFR/L 2020 2,3,4MM
TTFR/L 2525 2,3,4MM
MGFHR/L 2020 2,3,4MM
MGFHR/L 2525 2,3,4MM
STFR/L 2020 2,3,4MM
STFR/L 2525 2,3,4MM



PENTA CUT INSERT

PCHER/L 2020-24
PCHER/L 2525-24



L-YPE GROOVING

KTGFR/L 2020 K16, 22
KTGFR/L 2525 M16, 22
PCHER/L 2020-24 (PENTA)
PCHER/L 2525-24 (PENTA)
TTFR/L 2020 2,3,4MM (T5)
TTFR/L 2525 2,3,4MM (T5)



CENTER TOOLS

Center Tool 2020 6.35, 8mm
Center Tool 2020 10, 14mm
Center Tool 2525 6.35, 8mm
Center Tool 2525 10, 14mm



THREADING BORING BAR & TOOL HOLDERS

TOOL HOLDERS

SER/L 2020 K16
SER/L 2020 K22
SER/L 2525 M16
SER/L 2525 M22
BER 2020 K16
BER 2525 M16



BORING BAR

SINR/L 004 K06 SINR/L 016 M16
SINR/L 007 K08 SINR/L 020 R16,22
SINR/L 010 K11 SINR/L 025 M16,22
SINR/L 013 M16 SINR/L 032 S16,22



INTERNAL TURNING BORING BAR

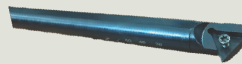
TNMG INSERTS

S16N STFNR/L 16
S20Q STFNR/L 16
S25R BTUNR/L 16
S32S BTUNR/L 16
S40T BTUNR/L 16
S50U BTUNR/L 16



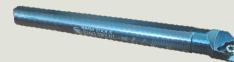
TNMG INSERTS

S16Q STWNR/L 16
S20R STWNR/L
S25R STWNR/L 16



WNMG INSERTS

S16N SWLNR/L 06
S20Q SWLNR/L 016
S25R BWLNR/L 06,08
S32S BWLNR/L 06,08
S40T BWLNR/L 06,08



TNMG INSERTS

S16Q STQNR/L 16
S20R STQNR/L 16
S25R BTQNR/L 16
S32S BTQNR/L 16
S40T BTQNR/L 16
S50U BTQNR/L 16



VNMG INSERTS

S25R SVUNR/L 16
S32S SVUNR/L 16
S25S SVQNR/L 16
S32S SVQNR/L 16
S25R SV-NR/L 16
S32S SV-NR 16



CNMG INSERTS

S20R SCLCR/L 12
S25R BCLNR/L 12
S32S BCLNR/L 12
S40T BCLNR/L 12
S50U BCLNR/L 12



VNMG INSERTS

EVJNR/L 2020 K12 EVJNR/L 2525 M12
EVQNR/L 2020 K12 EVQNR/L 2525 M12
EVVNN 2020 K12 EVVNN 2525 M12



VBMT INSERTS

S12M SVUBR/L 11
S16Q SVUBR/L 11
S20R SVUBR/L 11
S25R SVUBR/L 16
S32S SVUBR/L 16





INTERNAL TURNING BORING BAR

CCMT INSERT

S08H SCLCR/L 06
S10K SCLCR/L 06
S12M SCLCR/L 06, 09
S16Q SCLCR/L 09
S20R SCLCR/L 09
S25R SCLCR/L 09
S32S SCLCR/L 09



DCMT INSERT

S10K SDUCR/L 07
S12M SDUCR/L 07
S16Q SDUCR/L 07, 11
S20R SDUCR/L 11
S25R SDUCR/L 11
S32S SDUCR/L 11



CCMT INSERT

S08H SCKCR/L 06
S10K SCKCR/L 06
S12M SCKCR/L 06, 09
S16Q SCKCR/L 09
S20R SCKCR/L 09
S25R SCKCR/L 09
S25R SCKCR/L 09



DCMT INSERT

S10K SDZCR/L 07
S12M SDZCR/L 07
S16Q SDZCR/L 07, 11
S20Q SDZCR/L 07, 11
S25R SDZCR/L 11



DCMT INSERT

S10K SDQCR/L 07
S12M SDQCR/L 07
S16Q SDQCR/L 07, 11
S20Q SDQCR/L 07, 11
S25R SDQCR/L 11



WBMT 06 & CCGT 03 BORING BAR

S10H SCLCR/L 03-05
S10K SWUBR/L 06-06



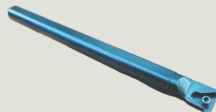
VCMT INSERT

S16Q SVJCR/L 11
S20R SVJCR/L 11
S16Q SVQCR/L 11
S20R SVQCR/L 11
S25R SVQCR/L 16
S32S SVQCR/L 16



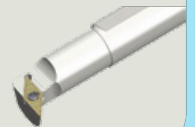
TCMT INSERT

S10K STFCR/L 11
S12M STFCR/L 11
S16Q STFCR/L 11
S20Q STFCR/L 11, 16
S25R STFCR/L 11, 16



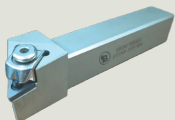
VNMG INSERT

S25R SVUNR/L 12
S32S SVUNR/L 12
S20R SVQNR/L 12
S25R SVQNR/L 12
S32S SVQNR/L 12



TNMG INSERTS

ETJNR/L 2020 K16 ETJNR/L 2525 M16
ETQNR/L 2020 K16 ETQNR/L 2525 M16
ETENN 2020 K16 ETENN 2525 M16



CNMG INSERTS

ECLNR/L 2020 K16 ECLNR/L 2525 M16
ECKNR/L 2020 K16 ECKNR/L 2525 M16



WNMG INSERTS

EWLNR/L 2020 K06 EWLNR/L 2525 M06
EWLNR/L 2020 K08 EWLNR/L 2525 M08

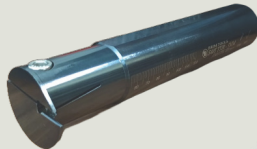




INTERNAL TURNING BORING BAR

TAEGUTEC INSERTS

S16N TTIR/L 2,3,4mm
S20Q TTIR/L 2,3,4mm
S25R TTIR/L 16 2,3,4mm
S32S TTIR/L 16 2,3,4,5mm
S40T TTIR/L 2,3,4,5mm
S50U TTIR/L 2,3,4,5mm



KORLOY INSERTS

S16N MGIVR/L 1.5,2,3,4mm
S20Q MGIVR/L 2,3,4mm
S25R MGIVR/L 2,3,4mm
S32S MGIVR/L 2,3,4,5mm



TAEGUTEC INSERTS

S16 TGFR M3 T6 S20 TGFR M3 T6
S25 TGFR M3 T6 S32 TGFR M3 T6



SPECIAL B/B

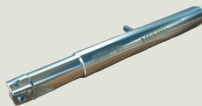
S20Q TGIUR/L 2,3,4mm
S25R TGIUR/L 2,3,4mm
S32S TGIUR/L 2,3,4mm
S40T TGIUR/L 2,3,4mm



FACEMILL CUTTER

ENDMILL APMT11

300R C10-10-120-1T AP11
300R C12-12-130-1T AP11
300R C16-16-150-2T AP11
300R C16-16-200-2T AP11
300R C20-20-150-2T AP11
300R C25-25-150-2T AP11
300R C25-25-200-3T AP11



FACEMILL APMT16

BAP 400R 40-16-4T AP16
BAP 400R 50-22-4T AP16
BAP 400R 63-22-4T AP16
BAP 400R 80-27-6T AP16
BAP 400R 100-32-6T AP16
BAP 400R 125-32-6T AP16



ENDMILL APMT16

400R C25-25-150-2T AP16
400R C25-25-200-2T AP16
400R C25-25-250-2T AP16
400R C25-25-300-2T AP11
400R C32-32-200-3T AP16
400R C32-32-250-3T AP16
400R C32-32-300-3T AP16



FACEMILL R6

EMRW 6R50-22 4T RP_12
EMRW 6R52-22 4T RP_12
EMRW 6R63-22 4T RP_12
EMRW 6R80-27 6T RP_12
EMRW 6R100-32-6T RP_12
EMRW 6R125-40-6T RP_12



ENDMILL R5

EMRW C20-20-150-2T R5
EMRW C25-25-150-2T R5
EMRW C25-25-200-2T R5
EMRW C25-25-300-2T R5



FACEMILL SDMT 12

SD12-50-22-4T SD_1204
SD12-63-22-5T SD_1204
SD12-80-27-6T SD_1204





BRIM TOOLS

ENDMILL R6

EMRW C25-25-300-2T R6
EMRW C25-25-200-2T R6
EMRW C32-32-200-3T R6
EMRW C32-40-200-3T R6



FACEMILL NNMU

AHX640-63 AHX640-100
AHX640-80 AHX640-125
AHX640-160



ENDMIL ADMT07

AD07 10-110-2T ADMT07
AD07 12-110-2T ADMT07
AD07 14-110-3T ADMT07



ENDMILL LNMU03

TEM D16-16-160-2T LN03
TEM D20-20-160-3T LN03
TEM D25-25-160-4T LN03
TEM D32-32-160-5T LN03



SNMX 1206

SN12-50
SN12-63
SN12-80
SN12-100



FACEMILL

WN08-50
WN08-63
WN08-80
WN08-100



ENDMILL LOMU10

EM90 D16-16-160 LO10E
M90 D20-20-160 LO10
EM90 D25-25-160 LO10



CHAMFER 45°

AFM45° TC11 D12-100L
AFM45° TC11 D16-100L
AFM45° TC11 D16-200L
AFM45° TC16 D16-100L
AFM45° TC16 D16-200L
AFM45° TC16 D20-100L
AFM45° TC16 D25-100L



ACCESSORIES



SLEEVE

M-T SLEEVE

B-TYPE CLAMP



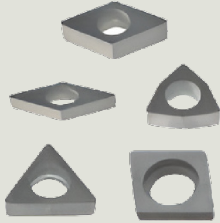
A-TYPE CLAMP





BRIM TOOLS

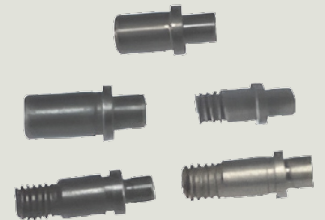
B- ALL TYPE SHIM



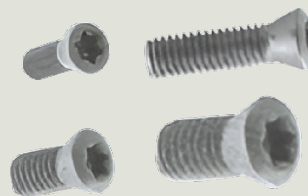
THREADING SHIM



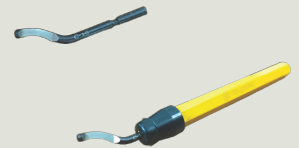
B-TYPE SHIM PIN



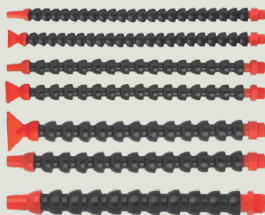
TORX SCREW



DEBURRING TOOL / BLADE



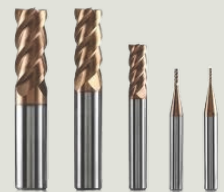
COOLANT PIPE



ER COLLET



ENDMILL



BALLNOSE



CHUCK PASTE





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